



1. PROTECTED CENTER HOLE M10x24
2. RELIEF GROOVE AS PER DIN509 / IS:3428
3. MEASURED ACROSS SCREW HEAD

REVISIONS					SURFACE FINISH SYMBOLS					ACCEPTABLE DEVIATION FOR UNTOLERANCED DIMENSION													
NO.	DESCRIPTION	BY	CHKD	APPD	ROUGHNESS MICRONS AS PER IS:3073:1967	<0.025 µm	0.025 - 1.6 µm	1.6 - 8.0 µm	8.0 - 25.0 µm	ROUGH FINISH	INDICATES MACHINING TO BE DONE AFTER WELDING	ALLOWABLE LINEAR DEVIATION mm.											
DATE	DATE	DATE	DATE	DATE	FINISH SYMBOL	▽▽▽	▽▽	▽	▽	⋄	✓	DIM. OVER	0	6	30	120	315	1000	2000	4000	8000	12000	16000
												UPTO & INCLUDING	6	30	120	315	1000	2000	4000	8000	12000	16000	20000
												MACHINING	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±4.0	±5.0	±6.0
												FABRICATION	±0.5	±1.0	±1.5	±2.0	±3.0	±4.0	±5.0	±6.0	±10.0	±12.0	±12.0